

**Steel Construction Certification Scheme Limited**

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## Welding Certificate

### 2273 – CPR – 0195 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0195.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

**Manufacturer**

## ASA Steel Structures Limited

**Facilities of the Manufacturer:**

Brick Kiln Lane, Park House Industrial Estate West, Newcastle, Staffs, ST5 7EF

**Standard**

BS EN 1090-2: 2018

**Execution Class**

up to EXC 4 according to BS EN 1090-2:2018

**Welding Process(es)**

111 – manual metal arc welding  
135 – MAG welding with solid wire electrode  
138 – MAG welding with metal cored electrode

**Base Material(s)**

S275JR, S355JR, S355JO, S355J2N according to BS EN 10025-2  
S355J2H according to BS EN 10210-1:2006  
S355J2H according to BS EN 10219-1:2006

**Responsible Welding Coordinator**

Phillip Shaughness – CSWIP/PCN (up to and including EXC 4)

**Alternate**

n/a

**Attestation**

This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 are implemented.

**Date of first issue**

June 2014

**Date of this issue**

17 June 2019

**Date of expiry**

16 June 2022

**Validity Period**

This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**  
Dr S Pike  
MIMMM C.Eng

**Director of Certification:**  
SL Blackman  
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